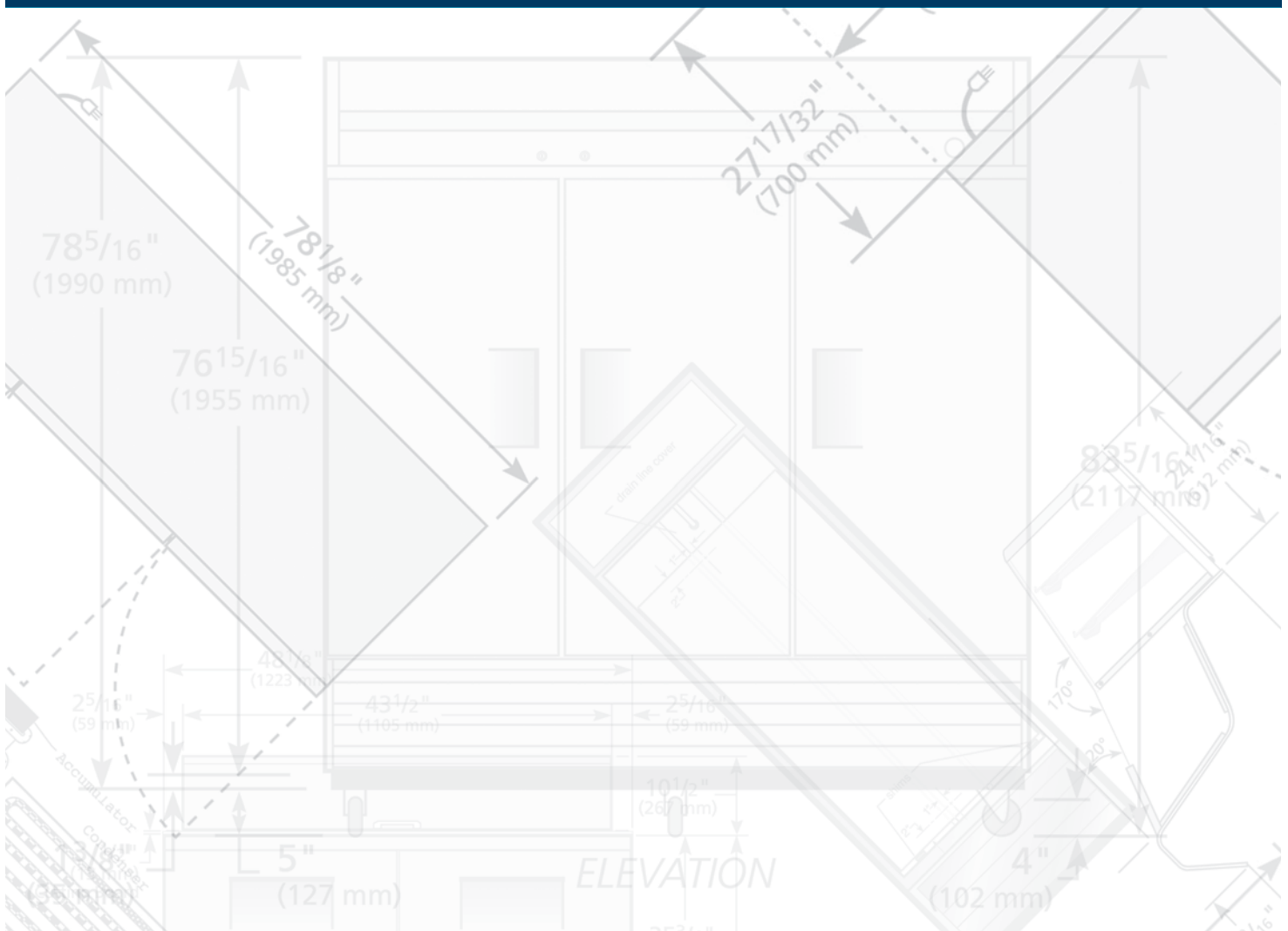


# MISCELLANEOUS CABINET REPAIRS



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# NOTES

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# MISCELLANEOUS CABINET REPAIRS



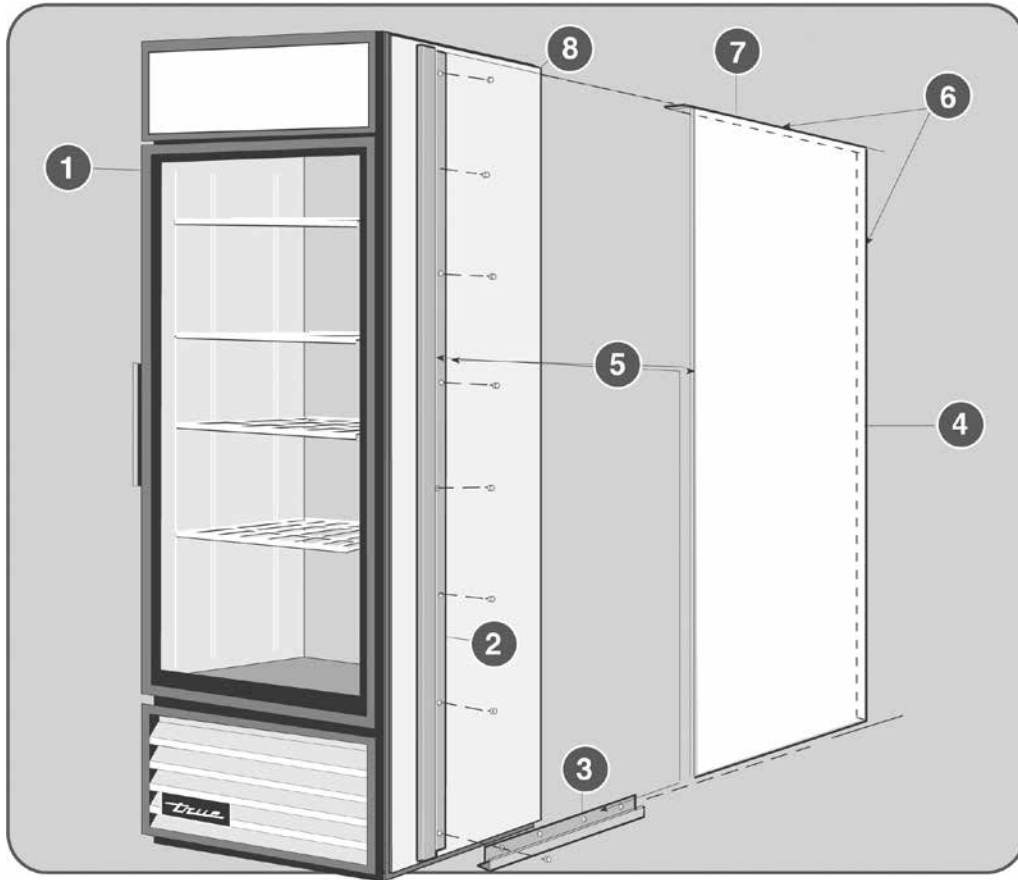
## Cabinet Panel Repairs

## SIDE PANEL REPLACEMENT - GDM SERIES

### INSTALLATION INSTRUCTIONS

#### Tools Required

- 1/8" drill
- Rivet Tool
- Silicone Caulk



**STEP 1** - Make sure that both sides of the cabinet are free from dirt. Clean if necessary.

**STEP 2** - Attach the plastic extrusion to the front side corner of the cabinet side (see illustration). Use a 1/8" drill bit to drill through the extrusion and the cabinet. Use pop rivets provided to fasten extrusion. Drill and pop rivet every 8" to 10" so that the extrusion remains straight.

**STEP 3** - Attach the other plastic extrusion to the bottom side corner of the cabinet (see illustration). Drill and pop rivet every 6" to 8" so that the extrusion remains straight.

**STEP 4** - If the cabinet will be placed outdoors, the back side of the 3/4" wide flange should be silicone caulked to stop rain water from getting behind the panel.

**STEP 5** - Position and place artwork panel against cabinet so that the 3/4" wide flange is at the top and rear of the cabinet. Slide panel into the slots provided in the plastic extrusions.

**STEP 6** - Check to see that there is no gap under the top and rear 3/4" wide flange.

**STEP 7** - Drill and pop rivet the artwork panel to the cabinet using the 3/4" wide flanges provided at the rear of the cabinet and the top.

**STEP 8** - Wipe off excess silicone caulking when sealing is completed.

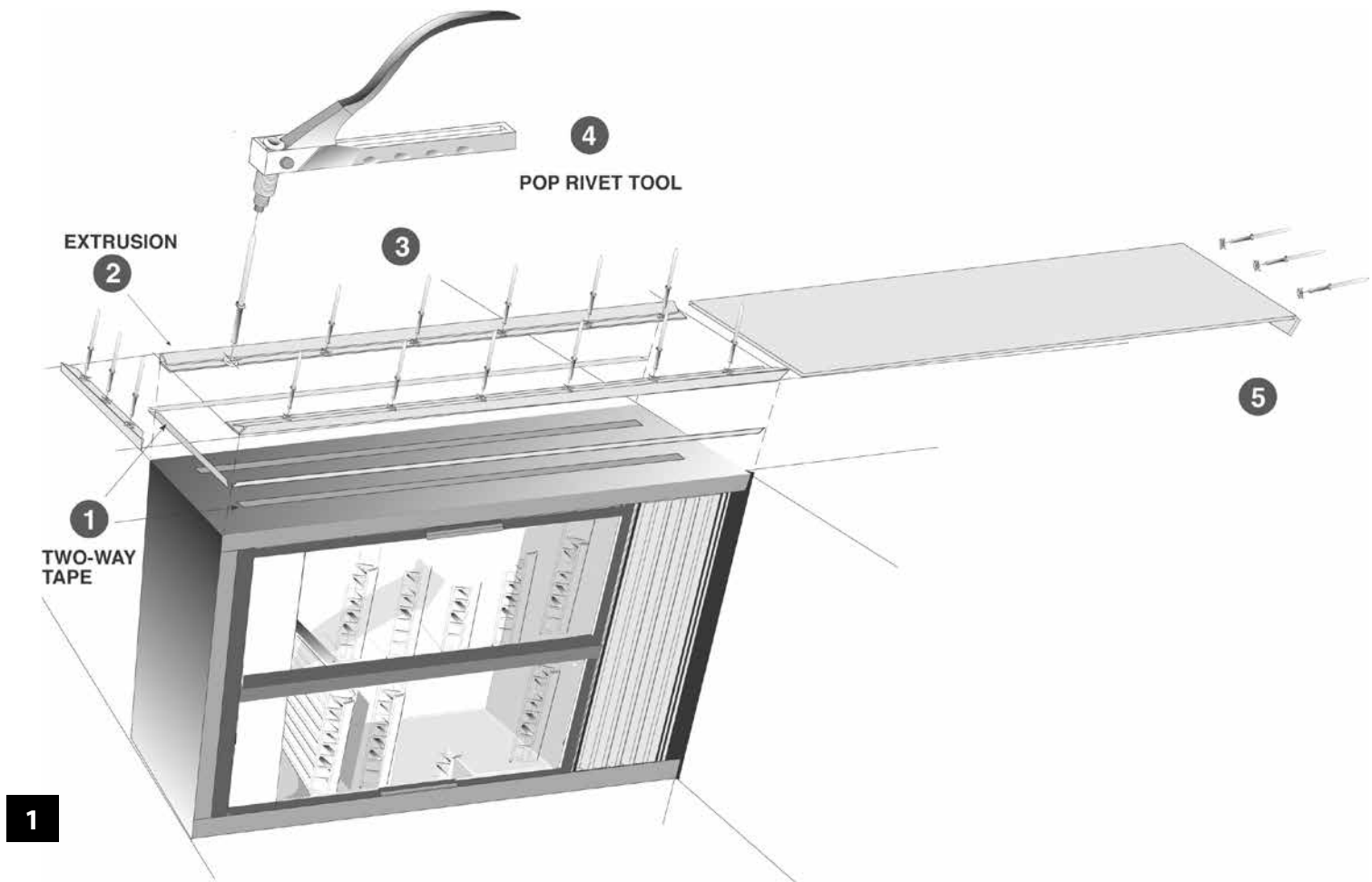
## SIDE PANEL REPLACEMENT - GDM-33C-PT

### RETROFIT INSTRUCTIONS

#### Tools Required

- 1/2" drill
- Rivet Tool

The procedure listed below will enable you to create a frame around the end panel and will secure your new replacement panel.



**STEP 1** - Peel backing on two-way tape and attach as indicated in illustration 1. Apply tape in two areas as shown, this will secure replacement panel when inserted into frame.

**STEP 2** - Peel backing away from two-way tape and secure to black plastic extrusion. Peel other side of tape and adhere extrusion to panel in the three locations indicated.

**STEP 3** - For the two longest extrusions, drill six holes. (1/2" deep), through both the extrusion and the cooler end panel. Drill three holes into the top extrusion and into the cooler top. Place at equal distance.

**STEP 4** - Anchor all three plastic extrusions with poprivets. (6 poprivets for the sides and three for the top panel.)

**STEP 5** - Slide replacement panel into newly created frame and anchor bottom flange with three poprivets.

# END CAP REPLACEMENT - T-SERIES SWING DOOR

## INSTALLATION INSTRUCTIONS

### Tools Required

- Phillips Head Screwdriver
- 1/4" Hex Head Driver
- Putty Knife
- Two-Way Tape
- Rubber Mallet
- .30 drill
- Rivet Gun
- Black Silicone (optional)
- Silver/Gray Silicone Caulk (optional)

**STEP 1** - Disconnect power to unit.

**STEP 2** - Take off lower grill assembly by removing four front corner screws. Loosen (do not remove) two screws in grill bracket on the side to receive replacement panel (See image 1).

**STEP 3** - Take off top grill assembly by removing three screws along the rear edge on top, two screws in the front underside and single screw on right side into top hinge bracket (See image 2).

Gently lift grill and slide away from side to receive replacement panel. Be careful not to disconnect wiring to thermometer.

**STEP 4** - If replacement is on the hinge side of the cooler remove the door and hinges.

**STEP 5** - Drill out rivet in stainless gasket base on right side top with a .30 bit. (no rivet on left side) and bottom (See image 3).

**STEP 6** - Install 5 strips of two-way tape vertically the length of the side being capped.

**STEP 7** - Remove replacement panel from maisonette box. (replacement panel may be used on either end) 1/2" lip faces front.

**STEP 8** - Carefully bend 1 3/4" rear lip inward slightly in order to create an angle less than 90° to produce a snug fit while installing.

**STEP 9** - Peel plastic film away from 1/2" front lip only.

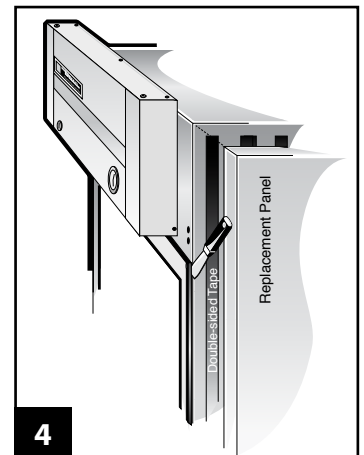
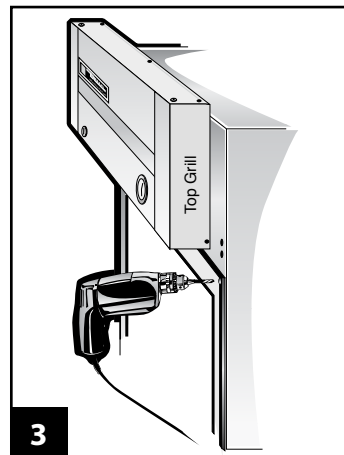
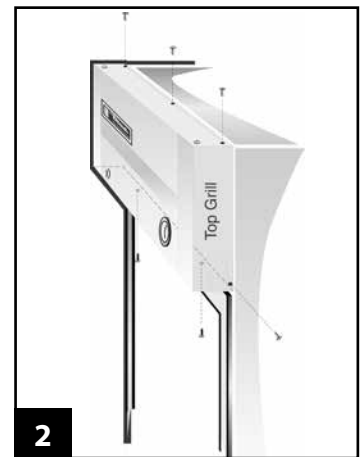
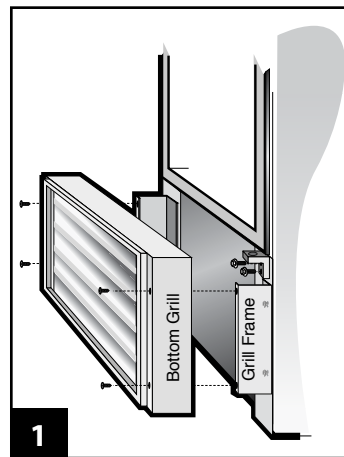
Install panel by working the top front 1/2" lip in slot between cabinet and plastic gasket base and continue down the cabinet and under bottom grill frame (See image 4).

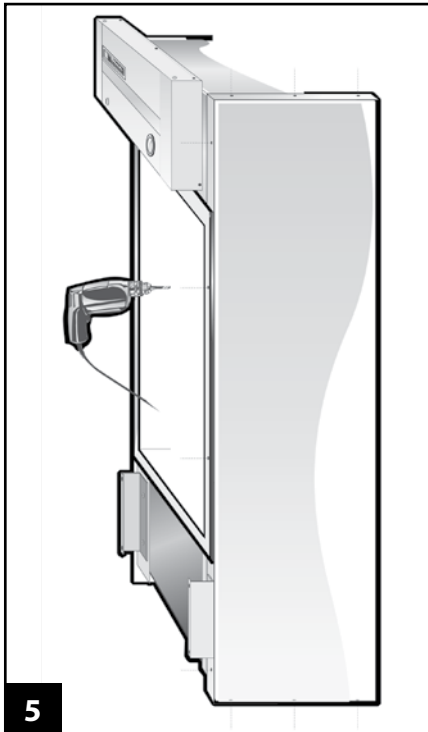
It may be necessary to use a putty knife to widen gap. When cap is in position gently tap folded edge with a rubber mallet until flush.

**STEP 10** - Tighten screws in bottom grill frame

**STEP 11** - Smooth replacement end over two sided tape and around rear edge.

Remove protective film.





**STEP 12** - Drill pilot holes for rivets using .30 drill bit. Four down the front edge, and three across top and bottom edges (See illustration 5).

**STEP 13** - Install rivets.

Replace drilled out pop rivet in top right side gasket base.



**STEP 14** - Drill 3 holes, one at top, one in middle, one at the bottom (See illustration 6).

Install rivets.

**STEP 15** - If necessary use black silicone to create a good seal where front corner meets plastic gasket molding. Use silver/gray silicone caulk to seal rear raw edge.

**STEP 16** - Reinstall doors and louvers.

