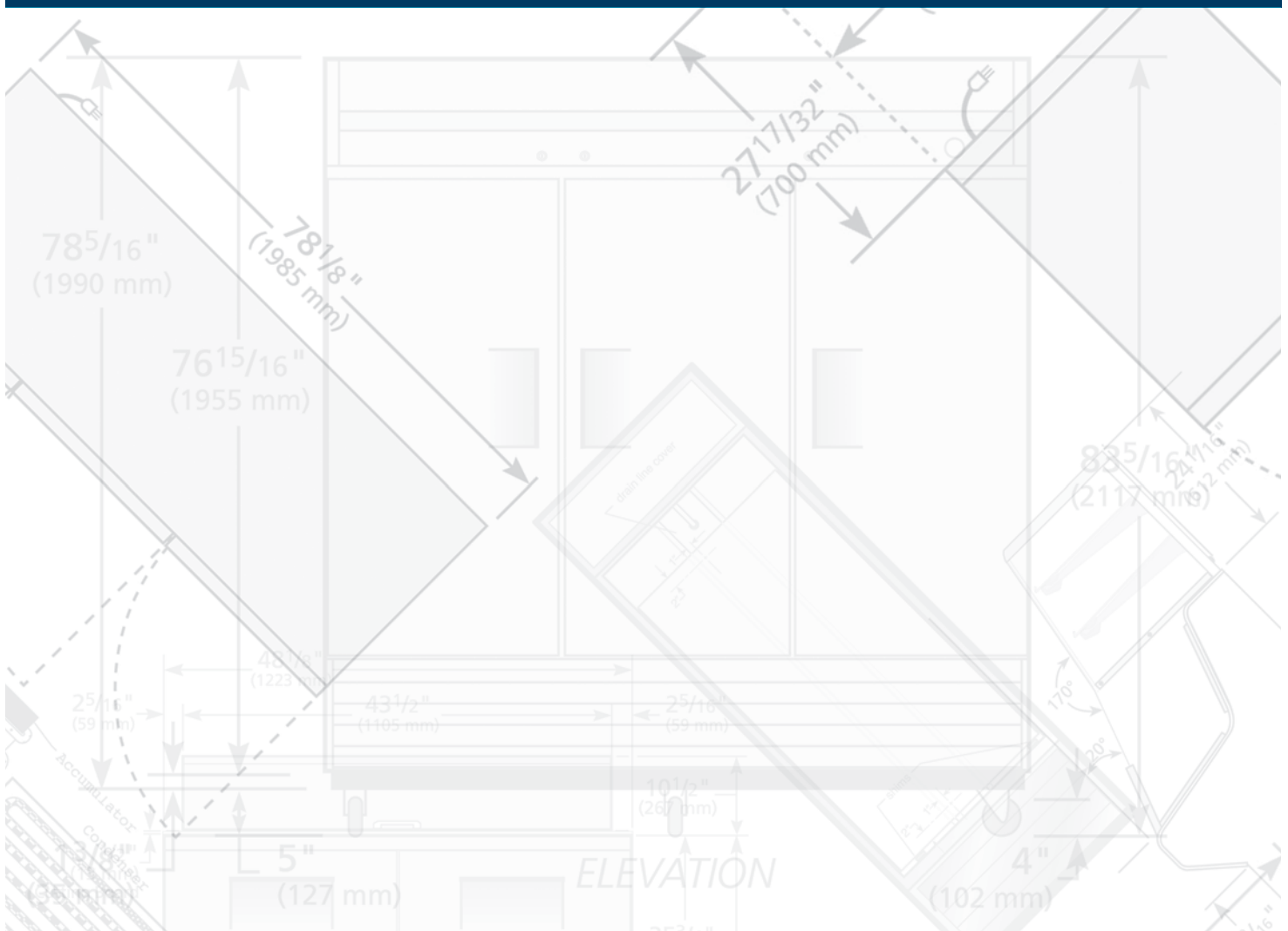


DOORS/DRAWERS/LIDS



NOTES

DOORS/DRAWERS/LIDS



Slide Doors

TOP HUNG DOOR ADJUSTMENT

INSTALLATION INSTRUCTIONS

NOTE:

To assure proper door operation (opening and closing) and door seal (between doors or between door and door edge of cabinet), there are a few adjustments that can be made.

If you have doors partially sealing (at the top or bottom), but not the whole edge. Use the following adjustment steps below. See Image 1.

STEP 1 - Confirm unit is in final location and leveled correctly. If leveling cabinet does not correct gaps, see Step 2.

STEP 2 - To remove door follow Removing Top Hung Door Instructions.

STEP 3 - TO ADJUST ROLLERS: Adjust door rollers to raise or lower either side of door eliminating gaps. Using a 7/16" wrench or adjustable wrench and 1/8" allen wrench loosen roller and move along slotted hole. After adjustment has been made tighten the roller into place.

See Image 2.

STEP 4 - Reinstall slide doors (see Removing Top Hung Door Instructions).



1

TOP HUNG DOOR TRACK ADJUSTMENT

INSTALLATION INSTRUCTIONS

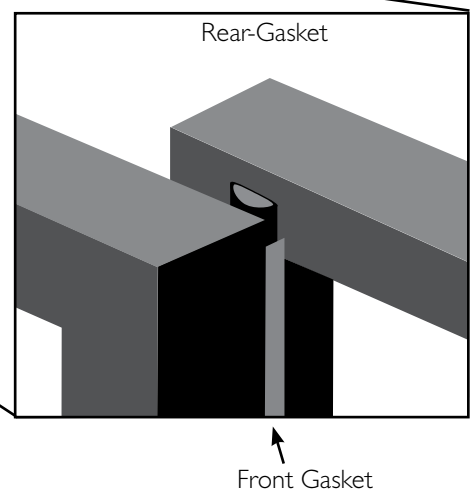
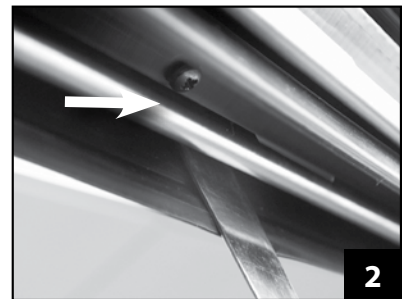
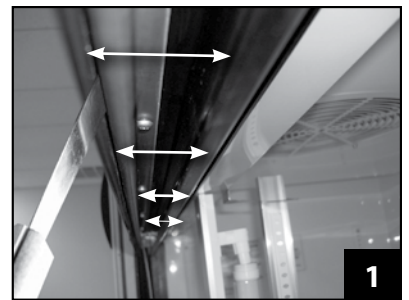
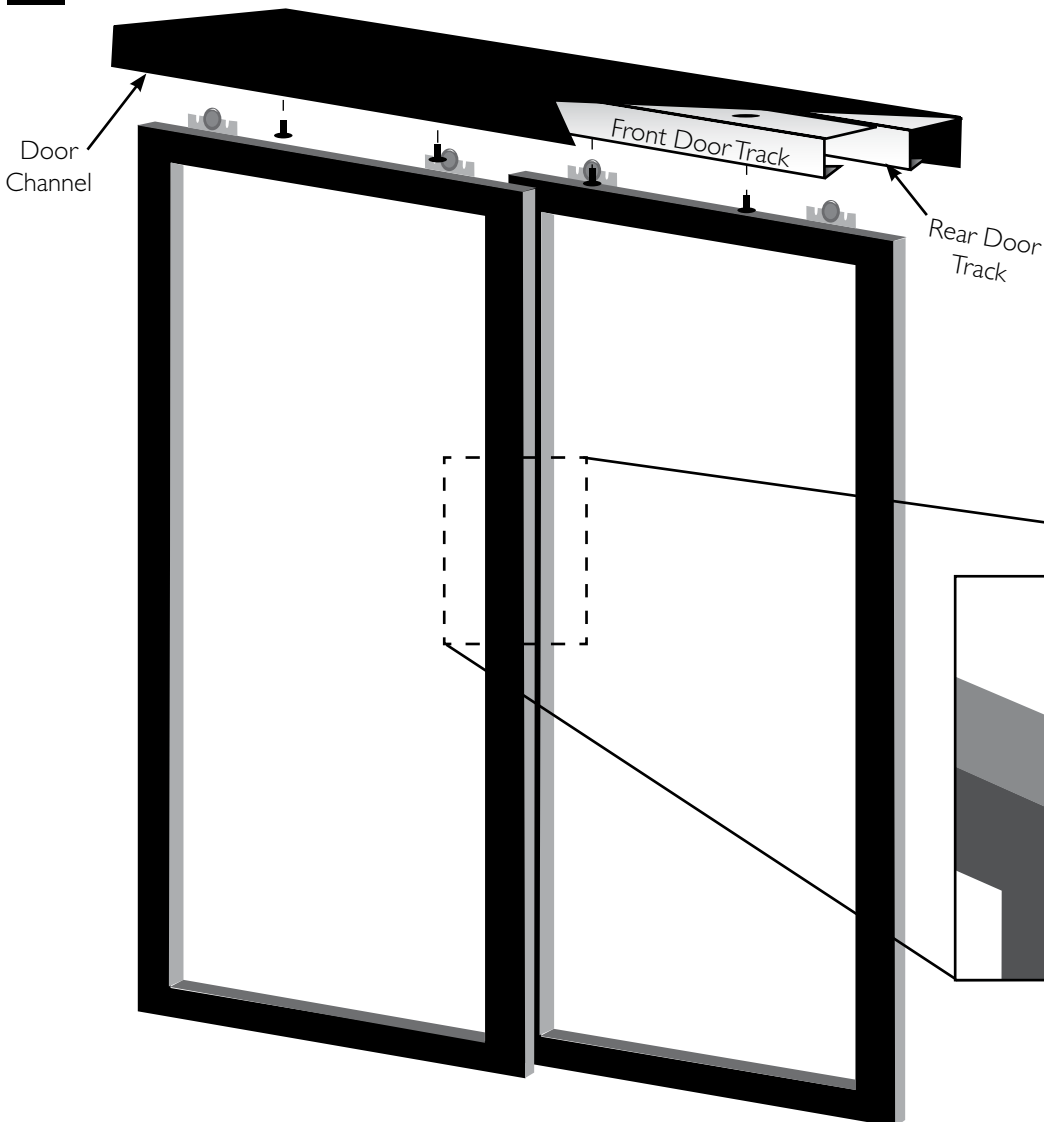
If either two circumstances below arise use both instructions on this page to adjust distance between doors or door & door channel to adjust tracks.

1. There is a gap between front sweeper gasket and rear gasket when doors are closed.
2. Front and rear doors are too tight against door channel.

STEP 1 - Loosen Phillips screws (just enough to allow track to move with pressure applied) and use putty knife to adjust door track forwards or backwards until doors move freely from left to right with no excessive gap between doors. See Images 1 - 3.

STEP 2 - Tighten left, middle, and right screw first until final position is verified. Then tighten remaining screws.

3 Door Track Adjustment



GLASS INSERT - SLIDE DOOR

INSTALLATION INSTRUCTIONS

Tools Required

- Phillips Screwdriver
- 3/8" Wide Double-Sided Tape

NOTE:

Door frames on some models are one piece.

STEP 1 - Slide left door (door positioned on outside track) to the right. Lift door up and pull out at the bottom. Right door (door positioned on inside track) can be removed in the same manner.

STEP 2 - Remove the nylon cord from the top of the door.

STEP 3 - Set the door (handle side down) on a flat surface.

STEP 4 - Remove the screws that secure the four glass insert holders to the door. Remove all four aluminum pieces.

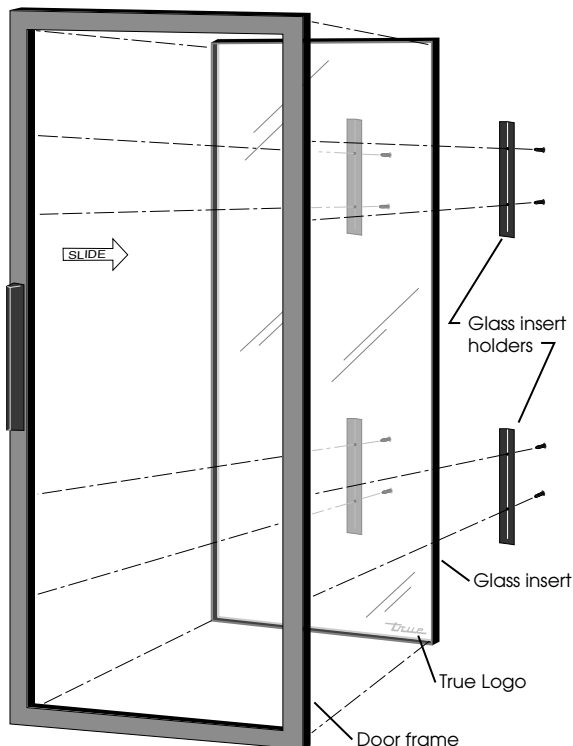
STEP 5 - Beginning at the corners carefully pry the broken glass loose from the frame. If necessary use heat gun or hair dryer aimed in the space between glass insert and door frame to lessen adhesion of double-sided tape. Carefully dispose of the damaged glass.

STEP 6 - Remove any excess tape or glass from the lip on the door frame. Replace with new double-sided tape on the 1/2" lip.

STEP 7 - Remembering to keep the tempered glass to the handle side of the frame place the new glass insert inside the frame and press against the two-way tape. (The etched TRUE logo is positioned on the tempered glass side.)

STEP 8 - Replace the four Aluminum glass insert holders.

STEP 9 - Reconnect the nylon cord to the top of the door and replace the door as originally removed.



GDM-45

SLIDE DOOR INSTRUCTION - TO IMPROVE SLIDE DOOR CLOSING ON OLD STYLE CABINETS

INSTALLATION INSTRUCTIONS

Check the cooler to see that it is level before searching for a solution. Place a level on the center of the lower channel and on the v-track in several places. The different areas involved with the closing of the door are as follows...

Plastic Channel

The plastic channel area: This includes the top, bottom, v-track, and bumpers.

- A. Inspect the top and bottom channels for blockage. Inspect the v-track for dents or movements that may be causing the door to bind. The v-track may be adjusted slightly by bending the "V" with a number 8r vise grips. The v-track can be realigned or replaced. Shims under the door can be adjusted or added to, to improve the seal and speed of closing of the door.

Door

The door: This area includes v-roller bracket assembly, stainless insert holder, slot on top of door (where cord is fastened) the foam tape on the door, and the plastic buttons on the inside of the door.

- A. Inspect the v-rollers, clean, realign, and lubricate (the rollers should spin freely) or replace. Be sure the roller bracket screws do not touch the v-track.
- B. Check to make sure door is square. If not loosen stainless insert holders then retighten insert holders. Push on glass insert and break the seal between insert and 2 sided tape. Square the door by placing shims between frame and glass insert, and then reinstall the insert holders.
- C. Replace the door (with door disconnected) from cord. Slide the door in both directions. Look for binding in the channel area at the top and bottom. Check the stainless insert holder, the 1/4" - 3/8" foam tape, the nylon buttons, and the gasket. Adjust or replace the v-track to ease any binding.

Door Weights

The door weight area: This area includes the weight, the nylon cord, the assembly for holding the door open, and the copper guides for the nylon cord.

- A. Remove the door and disconnect the cord. Pull the cord and release it gradually. Does the weight feel like it is binding? Remove the knot in the weight. Remove any excess cord at the knot. The knot should be inside the weight to minimize the friction. The weight should hang in a vertical position (no angle). Inspect the weight itself and the holes in it. Replace the weight if holes are too far off center and are affecting the travel in the door weight area.

Gasket

The gasket area: This area includes the 3" plastic, 1 3/8" plastic, the gasket and the 11/16" gasket insert holder. Inspect the door to make sure it is seating against gasket.

To Eliminate Gaps On Slide Door Coolers

1. Adjust leg levelers to eliminate gap.
2. Place shims between the roller brackets and the door.
3. Remove gasket and shim at needed locations.
4. Shim v-track.

SLIDE DOOR - INSTALLING V-TRACK

INSTALLATION INSTRUCTIONS

Tools Required

- Cordless drill
- 7/64" Drill bit
- Phillips screwdriver

V-TRACK KIT

- a. Phillips screws
- b. One V-Track

STEP 1 - Make sure contents listed above have been sent in the package.



1 - Remove doors

STEP 2 - Remove doors by lifting them with both hands while they are in the black door channels. Then swing the bottom of the door out of the bottom channel and set the door to the side.

(See image 1) Remove the door cord from the top of the door if necessary.
(See image 2).



**2 - Remove door cords
if necessary**

STEP 3 - Back out the Phillips screws from the old V-Tracks and remove them from the unit. (See image 3).



3 - Removing old V-Track

STEP 4 - Lay the first V-Track in place for the back slide door. Line the V-Track 1/4" on either side of the existing holes in the black door channel. (See image 4).

STEP 5 - Install the back door (install door cord if removed in Step 2 [see image 2]) and slide the door back and forth along the full length of the door way. Make sure the door frame does not interfere with the door channel and new V-Track.

STEP 6 - If the back door slides smoothly anchor the V-Track using existing screws. Pre-drill the holes with a 7/64" drill bit. You will need to push on the door toward the back of the cabinet. Only anchor one hole on either side of the V-Track. The holes close to the center of the door channel. (See image 5).

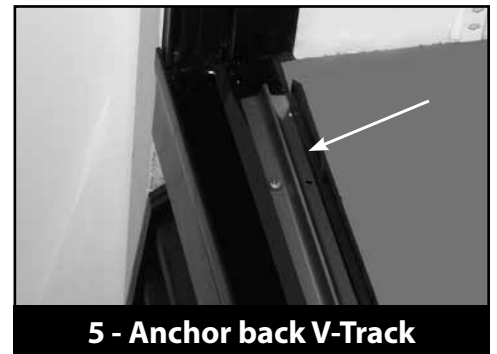
STEP 7 - Set the front V-Track in-place and install the front slide door. Make sure the front V-Track lines up side to side with the back V-Track.

STEP 8 - Once the front door is in-place slide it back and forth making sure it moves smoothly along the new V-Track and door channel. Then anchor the V-Track using existing screws screw on either side. Pre-drill the holes while making sure the front door is far enough away from the back door. (See image 6 & 7).

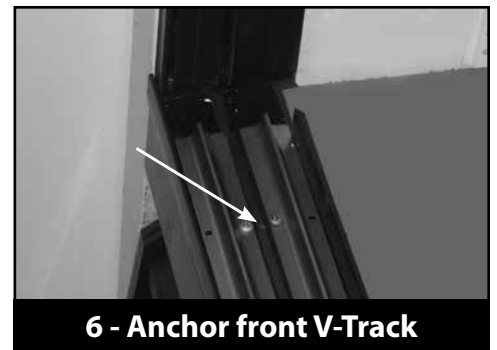
STEP 9 - Slide both the front and back door making sure they slide freely from each other. Then anchor the rest of the Phillips screws in the front and back V-Tracks making sure to predrill the holes with a 7/64" drill bit.



4 - Installing new V-Track



5 - Anchor back V-Track



6 - Anchor front V-Track



7 - (Anchoring other side of front V-Track)

TBB SLIDE DOOR UNITS

INSTALLATION INSTRUCTIONS



STEP 1 - Doors can not be removed unless placed in specific locations stated in these instructions.

STEP 2 - Two Door Units: Slide the front door so it is centered on the cabinet. The door can not be removed unless it is centered. See image 1 for door channel openings and image 2 for centering door.

Three Door Units: Slide the middle door to the right so it is centered with the left edge of the right door. See image 3.

STEP 3 - After centering the door lift it up and tilt top of door towards the back of the unit so the rollers are out of the top channel. Swing the bottom of the door out of the bottom channel. Then remove the door and set it down. See image 4.

TWO DOOR UNITS SKIP TO STEP 6

STEP 4 (Three Door Units Only) - Slide right door to the left so left edge lines up with the left edge of True Logo located above the door. See image 5a. Then lift door out of track as described in Step 3.

STEP 5 (Three Door Units Only) - Slide left door to the right so right edge lines up with the right edge of the True Logo located at the top of the door frame. See image 5b. Then lift door out of track as described in Step 3.

STEP 6 - Remove door cord from roller bracket. The black plastic tab holding the door cord slides out the back. Slowly let the door cord retract back to the track. See image 6.

STEP 7 - When reinstalling door make sure door cord grommet attaches to roller slot closest to pulley. (See image 7 and 8).



TO ADJUST SLIDE DOOR

STEP 1 - After cabinet is installed in a final location and correctly leveled check for any openings when the slide doors are completely closed. If there are any gaps/openings between the closed doors and cabinet, the doors will need to be adjusted.

STEP 2 - Using a 7/16" wrench or adjustable wrench and 1/8" allen wrench loosen roller and move along slotted hole. After adjustment has been made tighten the roller into place. See image 9.



TBB SLIDE DOOR UNITS WITH HOLD OPEN FEATURE

INSTALLATION INSTRUCTIONS



SLIDE DOOR UNITS WITH HOLD OPEN FEATURE

These instructions explain how to keep door in open position.

STEP 1 - Slide the door open.

STEP 2 - Latch the door in the open position from the back side of door (notch in track).

STEP 3 - Door latch in image 1 is in the open position.

STEP 4 - Door latch in image 2 is in the closed position.



CORD GUIDE TO PULLEY SYSTEM ON THE SLIDE DOOR MODELS

RETROFIT INSTRUCTIONS

Parts Required: Kit #884605

- (8) Phillips flat head screws (830519)
- 2 door cords 42 inches long (879863)
- 4 pulleys (832321)
- Not included in kit but required:
Door weights from cabinet cut to specifications.

Tools Required

- Drill
- Phillips head drill bit
- 1/4" hex head bit
- Knife
- Hack saw

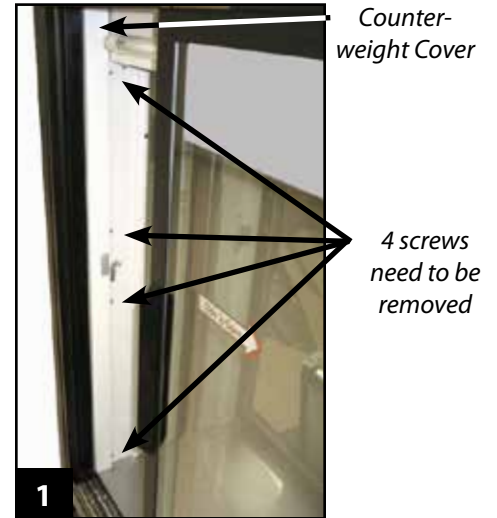
NOTE:

Any questions contact the service department at 1-800-325-6152.

STEP 1 - Remove doors by lifting them up and pulling them out. Release the nylon cord from the door slot. Do not lay doors on the rollers. Set them carefully to the side.

STEP 2 - With the 1/4" nut-driver, remove the screws that hold the counterweight cover and put it aside. (See image 1)

STEP 3 - Cut the knot that holds the counterweight. Remove counterweight and cord. Reference the counterweight chart at the end of these instructions. The counterweight needs to be trimmed (with hack saw) according to what model that is being retrofitted with the pulley system.



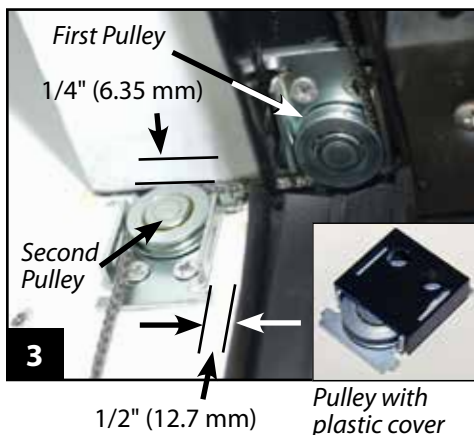
STEP 4 - With the 1/4" nut-driver, remove the 4 screws from the "C" clamps that secure the cord guide. Remove the cord guide. (You may have to remove the rubber door stop to get the guide out. If you do, reinstall this stop before going to next step). (See image 2).

STEP 5 - Mount the first pulley in the upper channel. (roller needs to be installed as shown in picture below) Hold new bearing in place and mark holes. Use a 3/32 drill bit to pre-drill holes. After pre-drilling holes use 2 screws supplied to hold bearing in place.

STEP 6 - Mount the second pulley on the sidewall as shown in picture. The bearing should be 1/4 inch (6.35 mm) from the ceiling and 1/2 of an inch (12.7 mm) from the door track. As in previous step pre-drill holes and mount bearing with 2 screws supplied.

STEP 7 - First tie a knot at one end of the nylon cord. This knot will slide into the key-hole slot at the top corner of the door. (See image 4). Then thread the new nylon cord through the pulleys. (See image 3).

STEP 8 - Slide the knot into the keyhole and put the door into the track.



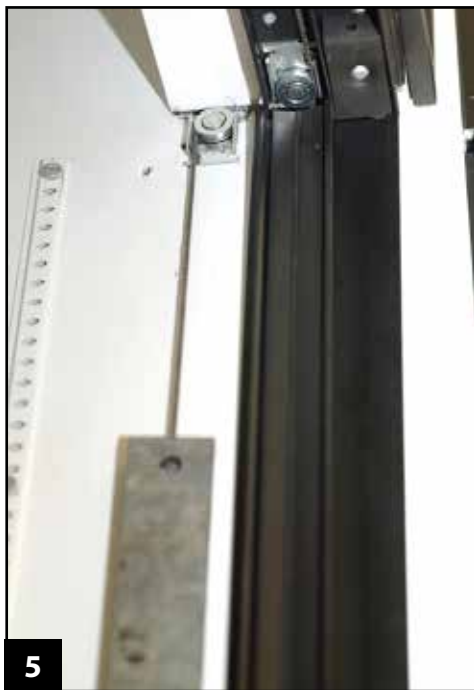


4

STEP 9 - After inserting door into door track. Slip the other end of the nylon cord through the new door weight and tie a knot in the new cord so when finished the weight will hang just above the lock keeper. (See images 5-6).

STEP 10 - Reinstall counter weight cover. Check door operation.

STEP 11 - Follow the steps 1-10 for other doors.



5

Counterweight Chart:

MODEL	COUNTERWEIGHT LENGTH
GDM-33 / 33C / 33SL-60 / 33C-PT / 33C-PT-52 / 33C-PT-54 / 41C / 41C-PT / 41SL-60	8 3/8" (212.725 mm)
GDM-37 / 41	10 1/2" (266.7 mm)
GDM-45 through GDM-69	11 1/2" (292.1 mm)
GDM-61	12" (304.8 mm)
GDM-41SL-54	8 1/2" (215.9 mm)
GDM-33CPT-48 / GDM-41CPT-48 / GDM-9 / GDM-33SSL-54 / TBB-24-48G-SD	7" (177.8 mm)



6

GDM-69 SLIDE DOOR PULLEY SYSTEM

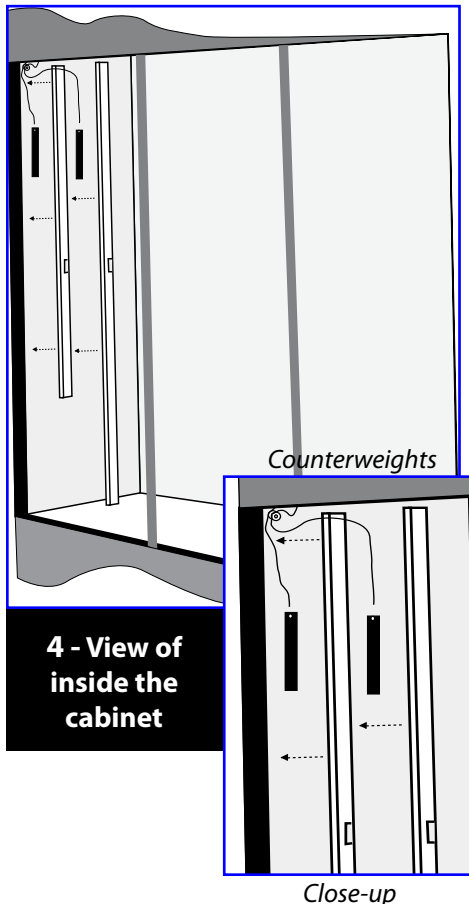
RETROFIT INSTRUCTIONS

GDM-69 Slide Door Retrofit Kit #917697

- (12) - Screws (830519)
- (5) - Pulleys (832321)
- (1) - Pulley Assem. (913161)
- (2) - Cords (879863)
- (1) - Cord (883692)
- (3) - Cover (908863)

Tools Required

- Hacksaw
- 1/4" Hex head bit
- 3/32 drill bit
- Drill
- Phillips head drill bit
- Knife



LEFT SIDE PULLEY INSTALLATION FOR LEFT AND CENTER DOORS:

STEP 1 - First open the slide door and lift the door weight latch from the inside on the door weight cover. (See image 1). Remove doors by lifting them up and pulling them out. Release the nylon cord from the door slot. (See image 8). Do not lay doors on the rollers. Set them carefully to the side.



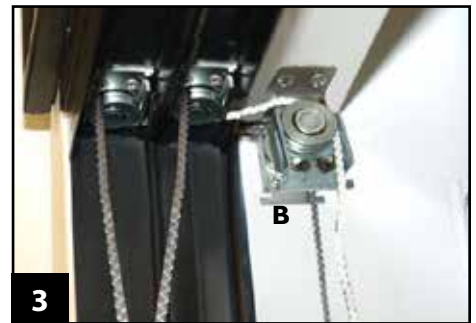
1 - Latching door weight

STEP 2 - With the 1/4" nut-driver, remove the screws that hold the two counterweight covers and put them aside. (See image 2)



2

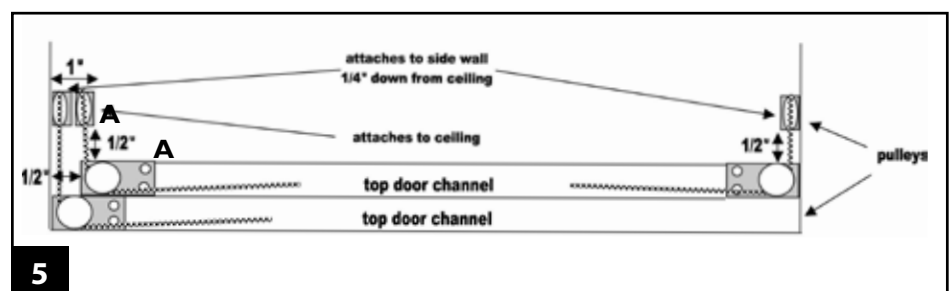
STEP 3 - Cut the knot that holds the counterweight. Remove counterweight and cord. Reference the counterweight chart at the end of these instructions. The counterweight needs to be trimmed (with hack saw) according to what model that is being retrofit with the pulley system.

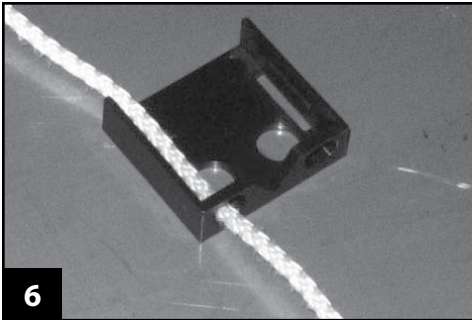


3

STEP 4 - With the 1/4" nut-driver, remove the screws from the "C" clamps that secure the cord guide. (See image 3). Remove the cord guide. You may have to remove the rubber door stop to get the guide out. If you do, reinstall this rubber door stop before going to next step.

STEP 5 - Mount the first two pulleys in the upper door channel. (pulley needs to be installed as shown in images 4 & 5 in location marked A) Hold new pulley in place and mark the holes. Use a 3/32 drill bit to pre-drill holes. After pre-drilling holes use 2 screws supplied to hold each pulley in place.





STEP 6 - Mount the two other pulleys on the ceiling as shown in image 4 & 5 in location marked B. As in previous step pre-drill holes and mount each pulley with 2 screws supplied.



STEP 7 - Before tying a knot at one end of the nylon cord, slide the black cord guide cover onto the string. (See image 6 & 7). Thread the new nylon cord through the pulleys. Then snap the cord guide cover onto the pulleys in the door channel. Create a knot that will slide into the keyhole slot at the top corner of the door. (See image 8).



STEP 8 - Slide the knot into the keyhole and put the door into the track.



STEP 9 - After inserting door into door track. Slip the other end of the nylon cord through the new door weight and tie a knot in the new cord so when finished the weight will hang just above the lock keeper. (See images 9-10).

STEP 10 - Reinstall counter weight covers. Check door operation.

STEP 11 - Do the same process for the door on the other side of the cabinet.

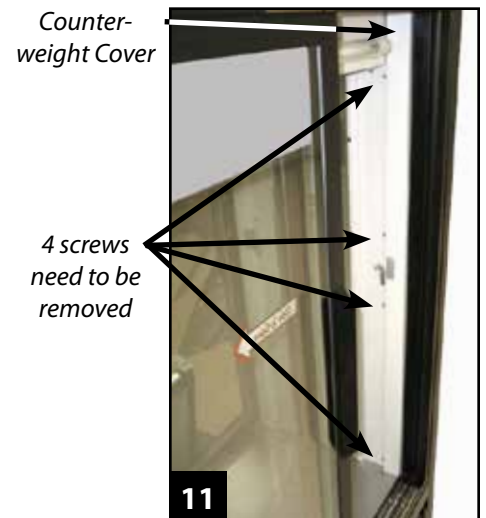


RIGHT SIDE PULLEY INSTALLATION:

STEP 1 - Remove door by lifting it up and pulling it out. Release the nylon cord from the door slot. Do not lay door on the rollers. Set it carefully to the side.

STEP 2 - With the 1/4" nut-driver, remove the screws that hold the counterweight cover and put it aside. (See image 11)

STEP 3 - Cut the knot that holds the counterweight. Remove counterweight and cord. Reference the counterweight chart at the end of these instructions. The counterweight needs to be trimmed (with hack saw) according to what model that is being retrofitted with the pulley system.



STEP 4 - With the 1/4" nut-driver, remove the 4 screws from the "C" clamps that secure the cord guide. Remove the cord guide. (You may have to remove the rubber door stop to get the guide out. If you do, reinstall this stop before going to next step). (See image 12).



STEP 5 - Mount the first pulley in the upper channel (pulley needs to be installed as shown in image 13). Hold new pulley in place and mark holes. Use a 3/32 drill bit to pre-drill holes. After pre-drilling holes use 2 screws supplied to hold pulley in place.

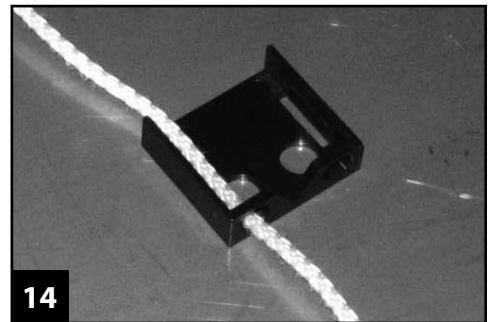
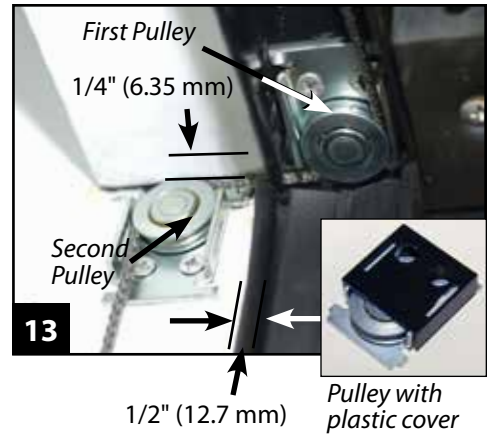
STEP 6 - Mount the second pulley on the sidewall as shown in picture. The pulley should be 1/4 inch (6.35 mm) from the ceiling and 1/2 of an inch (12.7 mm) from the door track. As in previous step pre-drill holes and mount pulley with 2 screws supplied.

STEP 7 - Before tying a knot at one end of the nylon cord, slide the black cord guide cover onto the string. (See image 14). Thread the new nylon cord through the pulleys. Then snap the cord guide cover onto the pulleys in the door channel. Create a knot that will slide into the keyhole slot at the top corner of the door. (See image 15).

STEP 8 - Slide the knot into the keyhole and put the door into the track.

STEP 9 - After inserting door into door track. Slip the other end of the nylon cord through the new door weight and tie a knot in the new cord so when finished the weight will hang just above the lock keeper. (See images 16-17).

STEP 10 - Reinstall counter weight cover. Check door operation.



Counterweight Chart:

MODEL	COUNTERWEIGHT LENGTH
GDM-33 / 33C / 33SL-60 / 33C-PT / 33C-PT-52 / 33C-PT-54 / 41C / 41C-PT / 41SL-60	8 3/8" (212.725 mm)
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GDM-41SL-54	8 1/2" (215.9 mm)
GDM-33CPT-48 / GDM-41CPT-48 / GDM-9 / GDM-33SSL-54 / TBB-24-48G-SD	7" (177.8 mm)

TBB SLIDE DOOR UNITS WITH HOLD OPEN FEATURE

Tools Required

- Phillips screwdriver

REPLACING SLIDE DOOR RETRACTOR

STEP 1 - Retractors are located in the top track on either side of the door opening. See image 1.

STEP 2 - Remove doors. Then remove door cord from roller bracket. See image 2-3.

STEP 3 - Remove Phillips screw anchoring retractor in door track. See image 4.

STEP 4 - Retractor is now free from door track. Reinstall new retractor using these instructions in reverse order. See image 5.



NOTES
