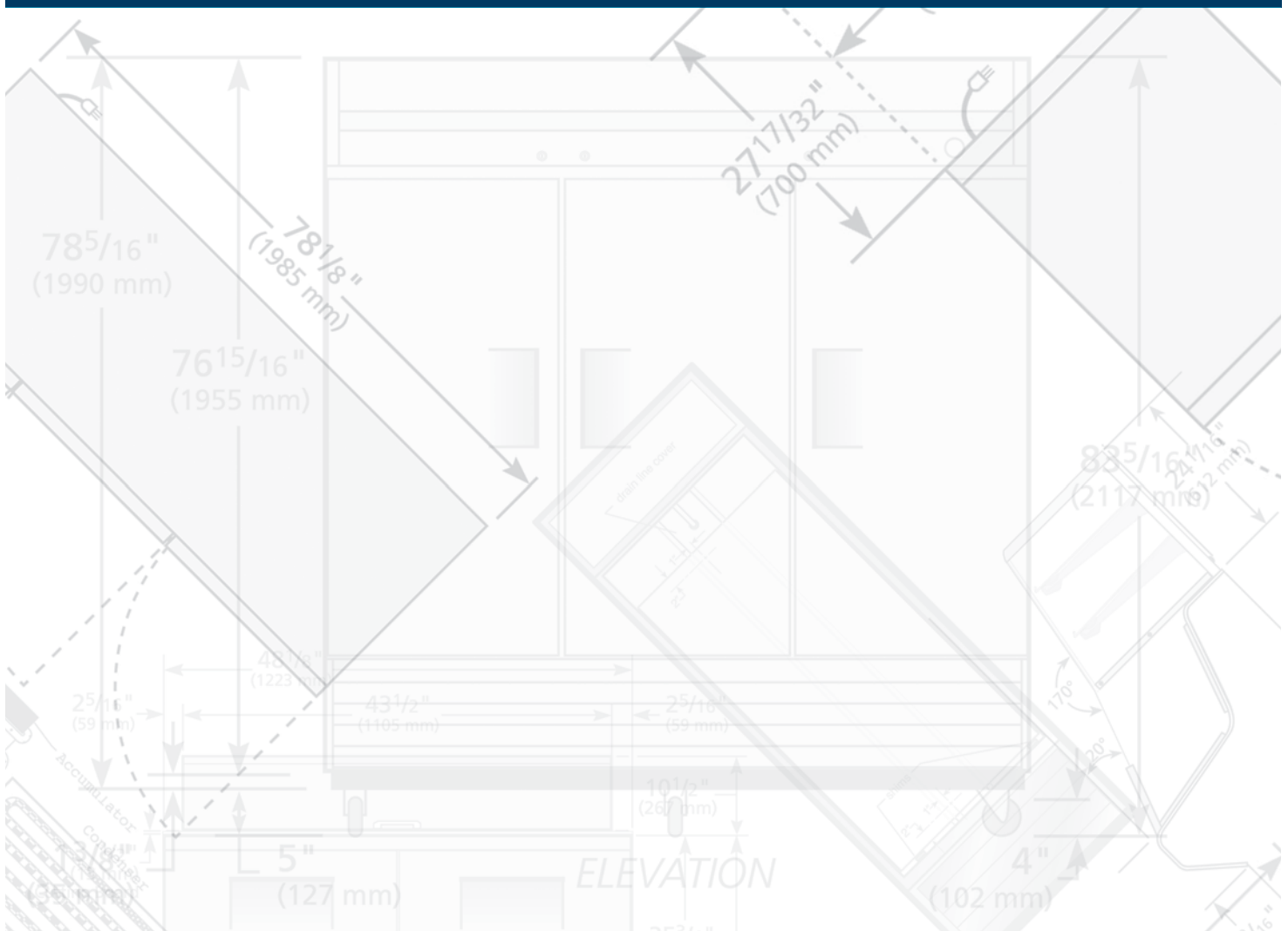


DOORS/DRAWERS/LIDS



NOTES

DOORS/DRAWERS/LIDS



Drawers/Lids

TD-SERIES AND GLASS CHILLERS

REPAIR INSTRUCTIONS

Tools Required

- Phillips Head Screwdriver
- Putty Knife
- 1/4" Nut Driver
- Pop Rivet Gun
- Duct Tape
- #29 Drill Bit

NOTE:

For easier installation of new lid rails and lid trunions, it's best to remove the top from the cabinet.

NOTE:

When changing out lid rails or lid trunions of a T-50-GC, the trunion has a mullion heater looped through it.

Replacement of Lid Rails, Lid Rail Trunions and Lid Gaskets

STEP 1 - Disconnect electrical power to cabinet.

STEP 2 - Remove top from cabinet (See Top Removal instructions for TD & T-GC on page 177).

STEP 3 - Once top is removed, turn top upside down and remove galvanized air deflector. This will expose the hidden screws holding trunions and lid rails to top and any tape on the back side of the lid rails. This will need to be cut or removed.

STEP 4 - Remove old lid rails and lid trunions. Note how the lid rails have a slot in the top edge of the stainless steel top. Once you have new lid rails in place, you will need to re-tape to secure them until top is re-installed on cabinet. Install new lid trunions and any lid gaskets that may need replacing.

STEP 5 - Re-install air deflector to top.

STEP 6 - Re-install top to cabinet (See Top Removal instructions for procedure).

STEP 7 - Once top has been installed, you will need to install the new lid rail covers. These will insert into the lid rails (sides only) and trunions. You will need to use your drill motor and a #29 drill bit, drill 2 holes about 12" apart in each lid rail to install the 1/8" aluminum rivets (2 each) in each lid rail cover.

NOTE: Be sure to use only aluminum rivets as steel may rust.