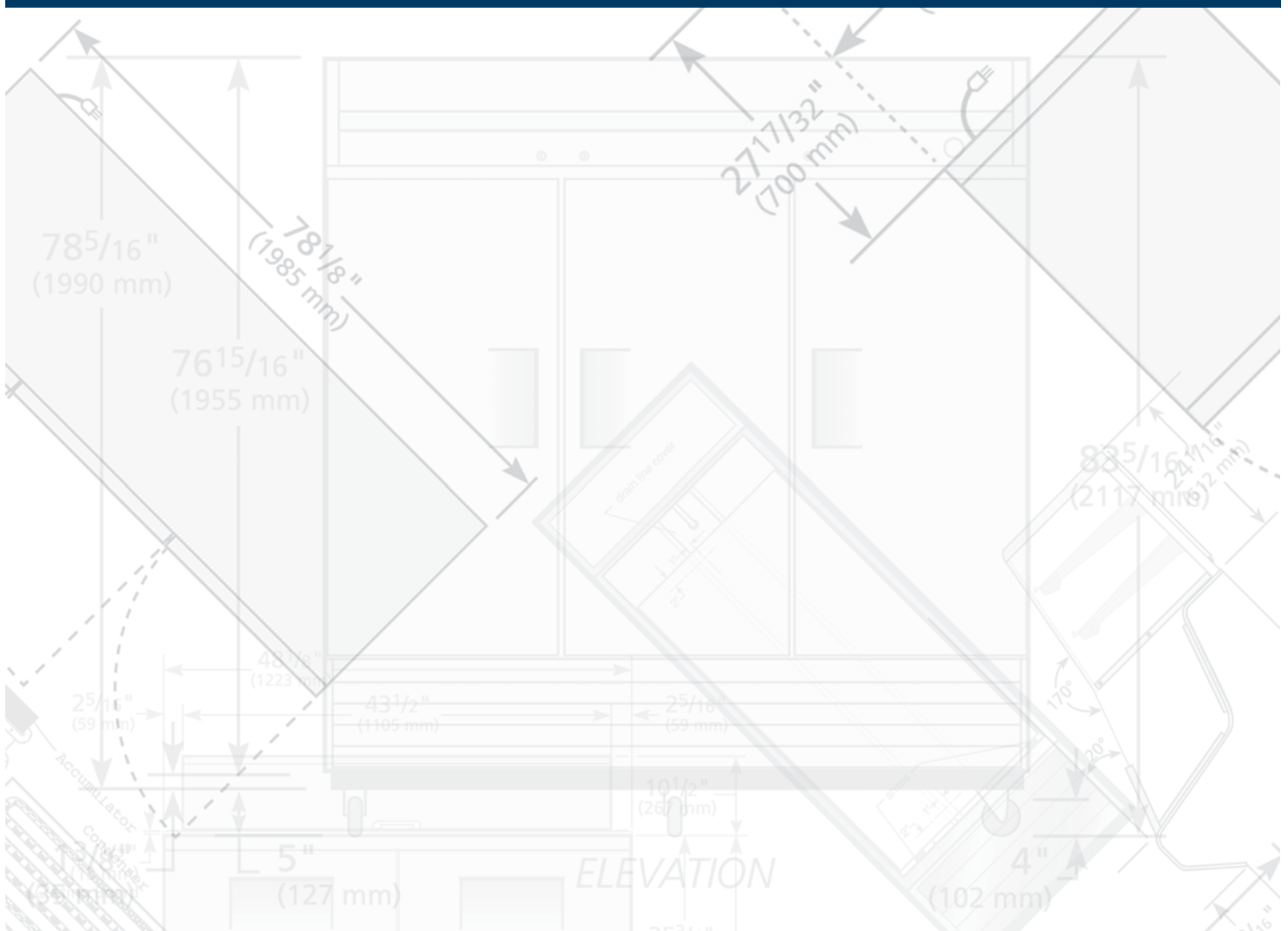


DOORS/DRAWERS/LIDS



NOTES

DOORS/DRAWERS/LIDS



Gaskets

SEALING PROCESS FOR NARROW DOOR GASKETS

INSTALLATION INSTRUCTIONS

Tools Required

- Tube of Black / Clear Silicone

NOTE:

After filling in the notch with silicone and pushing in the gasket, be sure to check and see if there is any light or a gap in the silicone under the door gasket. Also, allow silicone to set before using the cabinet.

STEP 1 - Remove the door gasket in each corner. Pull the gasket out about 8" from the black plastic trim on the backside of the door. The gasket on the hinge side should sit on the inside track. The gasket on the top, side, and bottom should sit on the outside track.

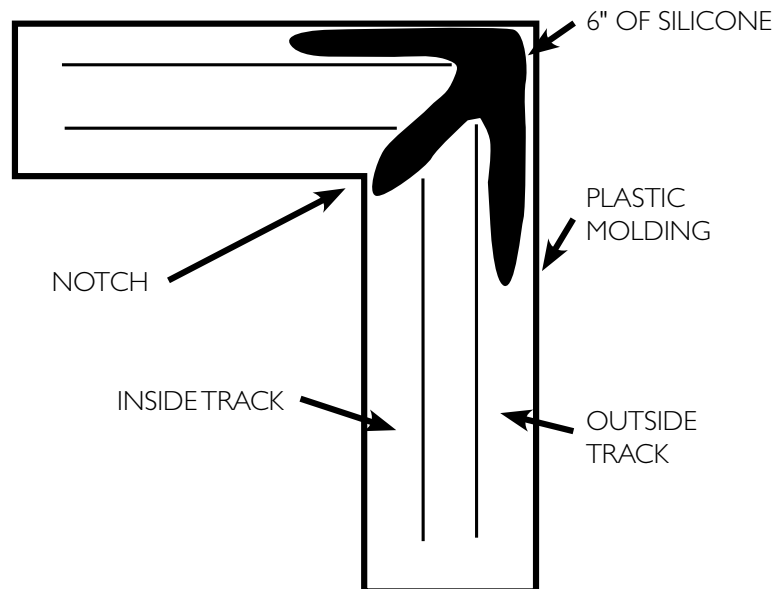
STEP 2 - Place a bead of silicone inside the black plastic trim running out about 6". Also fill in notched area completely with silicone.

STEP 3 - Push door gasket back into channel. Be sure you see some silicone pushing out of the channel.

STEP 4 - Repeat steps 1-3 for the other three corners. Be sure that the gasket is pushed down completely in the black plastic door track.

SEALING PROCESS FOR DOOR GASKETS

BACK VIEW OF DOOR



TOP HUNG SLIDE DOOR GASKET (TWO DOOR MODELS ONLY)

INSTALLATION INSTRUCTIONS

Tools Required

- #30 Drill Bit
- Drill
- Pop Rivet Gun
- Phillips Screwdriver
- Tape Measure
- Putty Knife

Kit contents for each door:

- (4) Rivets
- (1) Front Door Gasket
- (1) Rear Door Gasket (D-shaped)

NOTE:

When replacing old gasket, wipers may not be the same.

STEP 1 - Remove both doors. See Removing Top Hung Door Instructions.

STEP 2 - Replace rear door gasket.

- Use a #30 drill bit and drill out (2) pop rivets. (1) at the top and (1) at the bottom of door. See Image 1.
- Peel old gasket from door. See Image 2.
- Install new rear door gasket. (D-shaped gasket).
 - Mark $\frac{3}{8}$ " down from top of door frame. Top of gasket should align with $\frac{3}{8}$ " mark. See Illustration 1.
 - Peel off double-sided tape and put gasket in place aligned along the edge of the glass. Pop rivets are to be installed through gasket $\frac{3}{16}$ " from outer edge of gasket and $\frac{1}{4}$ " from the top of the gasket and $\frac{1}{4}$ " from bottom of the gasket. See Illustration 1 and Image 3.

STEP 3 - Replace front door gasket

- Follow Step 2, A & B.
- Mark $\frac{3}{8}$ " down from top of door. Top of gasket should align with $\frac{3}{8}$ " mark flush along the outer edge of door. Pop rivets should be installed center of gasket and $\frac{1}{4}$ " from the top of the gasket and $\frac{1}{4}$ " from the bottom of the gasket. See Illustration 2 and Image 4.
- Drill hole for rivet using #30 drill bit.
- Install pop rivets through gasket into frame.

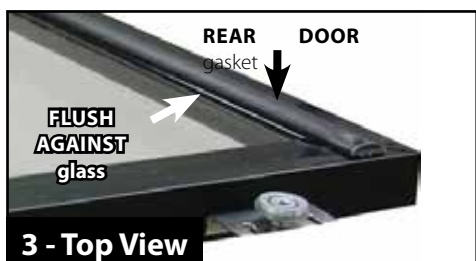
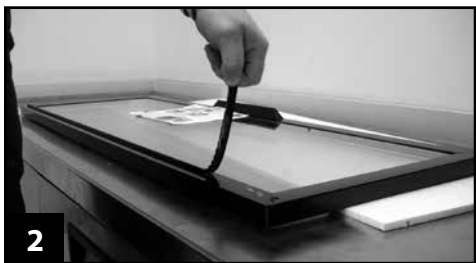
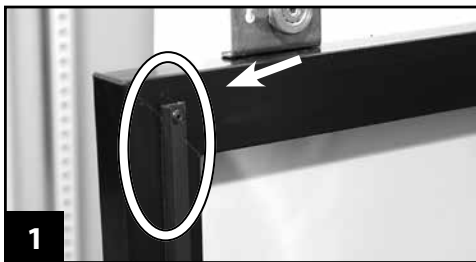


Illustration 1

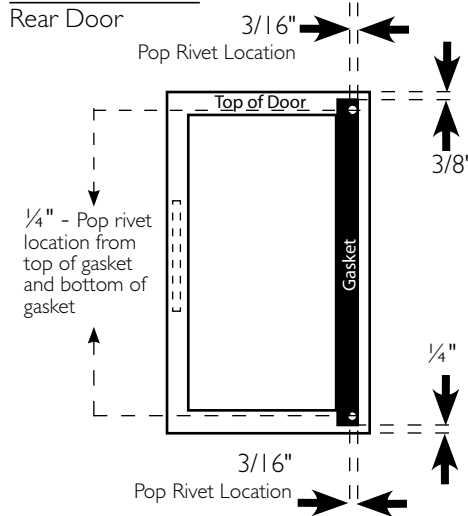
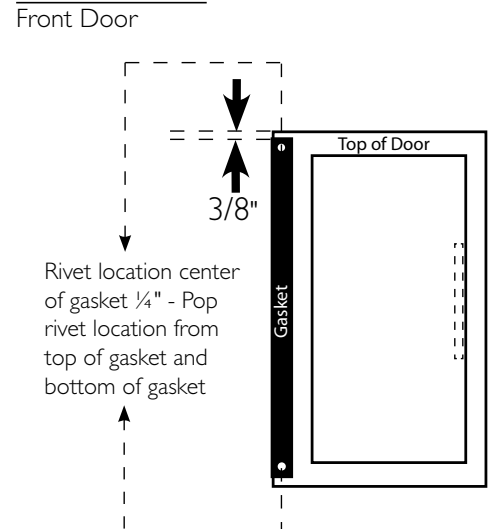


Illustration 2



WIPER GASKET INSTALLATION

INSTALLATION INSTRUCTIONS

Tools Required

- Drill
- 1/8" Drill Bit
- Pop Rivet (2 Per Door)

NOTE:

Should you have any additional questions, please feel free to contact the technical service department at 1-(800)-325-6152



STEP 1 - Before removing the doors from the cabinet, mark each door in the area where the wiper gasket will be applied at the point of the center leg on the top and bottom door channels. See #1. Use the reference marks for the vertical positioning of the wiper gasket.

STEP 2 - Remove the doors by lifting the left door up and swing the bottom out. Remove the door cord attached to the top of the door. Repeat these steps for right door. Place the left door with the handle down and place the right door with the handle up.

STEP 3 - Drill out the rivets that secure the wiper Gasket and remove all residues from the door surface where the wiper gasket will be applied.

STEP 4 - Peel off the adhesive tape on the back side of the gasket and apply one wiper gasket to the back of the outside (left) door. Position the wiper gasket at least 3/8" in from the door frame on the inside (right) door.

STEP 5 - Drill one 1/8" hole through the top and Bottom of the wiper gasket holder and in to the door frame about 2" from the top of the blade and replace the pop rivets.

STEP 6 - On coolers with 3 doors, locate and adjust the blade to the back frame in the center door as needed making sure that the right door will operate freely and secure it with pop rivets. Make sure that the wiper gasket does not drag against the door tracks.

Top View of Wiper Gasket.



The short side of the gasket is what seals between the doors.